

SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: Eastman Amphora(TM) 3D Polymer HT5300

Product No.: HT5300, 50190538, E3057906, 50183351, 50183352, 50183230

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Plastics

Uses advised against: None known.

1.3 Details of the supplier of the safety data sheet

Manufacturer / Supplier

Eastman Chemical Company
200 South Wilcox Drive
Kingsport, TN 37660-5280 US
+14232292000

Visit our website at www.EASTMAN.com or email emnmstds@eastman.com

National Supplier

Eastman Chemical B.V.
Fascinatio Boulevard 602-614
2909 Capelle aan den IJssel
The Netherlands
Telephone: (31) 10 2402 111
Fax: (31) 10 2402 100

1.4 Emergency telephone number:

For emergency health, safety, and environmental information: telephone 800-EASTMAN or 423 229-4511 in the United States; or +44 (0)1235 239 670 in Europe.

For emergency transportation information, call +44(0)1235 239 670; or 800 964214 in England; 01800559700 in Eire; or 423-229-4511 in the United States. Identify the call as a transportation emergency.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

The product has not been classified as hazardous according to the legislation in force.

Hazard summary

Physical Hazards: Not classified as hazardous.

Health Hazards

Inhalation: None known.

Eye contact: Molten material will produce thermal burns.

Skin contact: Molten material will produce thermal burns.

Ingestion: None known.

Other Health Effects: None known.

Environmental hazards: None known.

2.2 Label Elements not applicable

2.3 Other hazards: None known.

SECTION 3: Composition/information on ingredients

3.1 / 3.2 Substances / Mixtures

General information:

Chemical name	Concentration	Additional identification	Notes
copolyester	100%	proprietary	

Explanation for Notes (if applicable):

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

This substance has workplace exposure limit(s).

PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.

Classification

Chemical name	Classification		Notes
copolyester	DSD:	This substance is not classified according to Directive 67/548/EEC.	
	CLP:	NOT CLASS ,	

DSD: Directive 67/548/EEC.

CLP: Regulation No. 1272/2008.:

The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures**4.1 Description of first aid measures**

Inhalation:	Move to fresh air. Treat symptomatically. Get medical attention if symptoms persist.
Eye contact:	Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lenses. Get medical attention if symptoms persist. If molten material contacts the eye, immediately flush with plenty of water for at least 15 minutes. Get medical attention immediately.
Skin contact:	Wash with soap and water. Get medical attention if symptoms occur. If burned by contact with hot material, cool molten material adhering to skin as quickly as possible with water, and see a physician for removal of adhering material and treatment of burn. Get medical attention.
Ingestion:	Seek medical advice.

4.2 Most important symptoms and effects, both acute and delayed: Burns should be treated as thermal burns. The material will come off as healing occurs; therefore, immediate removal from the skin is not necessary.

4.3 Indication of any immediate medical attention and special treatment needed

Hazards:	Contact with molten substance/product may cause severe burns to skin and eyes.
Treatment:	Treat symptomatically.

SECTION 5: Firefighting measures

General Fire Hazards: Material can accumulate static charges which may cause an electrical spark (ignition source). Use proper bonding and/or grounding procedures.

5.1 Extinguishing media

Suitable extinguishing media:	Water spray. Dry chemical. Carbon Dioxide.
Unsuitable extinguishing media:	None known.

5.2 Special hazards arising from the substance or mixture: Powdered material may form explosive dust-air mixtures.

5.3 Advice for firefighters

Special fire fighting procedures:	Minimize dust generation and accumulation.
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Special protective equipment for fire-fighters: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

SECTION 6: Accidental release measures

- 6.1 Personal precautions, protective equipment and emergency procedures:** Wear appropriate personal protective equipment.
- 6.2 Environmental Precautions:** Not regarded as dangerous for the environment.
- 6.3 Methods and material for containment and cleaning up:** Sweep up and place in a clearly labeled container for chemical waste.
- Notification Procedures:** In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

SECTION 7: Handling and storage:

- 7.1 Precautions for safe handling:** Avoid contact with molten material. Minimize dust generation and accumulation.
- 7.2 Conditions for safe storage, including any incompatibilities:** Keep container closed.
- 7.3 Specific end use(s):** Plastics.

SECTION 8: Exposure controls/personal protection

**8.1 Control Parameters
Occupational Exposure Limits**

Country specific exposure limits have not been established or are not applicable unless listed below.

8.2 Exposure controls

Appropriate engineering controls: Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

General information: Eye bath. Washing facilities.

Eye/face protection:	It is a good industrial hygiene practice to minimize eye contact. Wear a face shield when working with molten material.
Skin protection	
Hand Protection:	It is a good industrial hygiene practice to minimize skin contact. When material is heated, wear gloves to protect against thermal burns.
Other:	No data available.
Respiratory Protection:	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Respirator type: Air-purifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or manufacturer for specific information.
Hygiene measures:	Observe good industrial hygiene practices.
Environmental Controls:	No data available.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state:	solid
Form:	solid
Color:	colorless
Odor:	Slight
Odor Threshold:	Not determined.
pH:	No data available.
Boiling Point:	No data available.
Flash Point:	not applicable, combustible solid
Evaporation Rate:	Not determined.
Flammability (solid, gas):	No data available.
Flammability Limit - Upper (%)-:	No data available.
Flammability Limit - Lower (%)-:	No data available.
Vapor pressure:	Not determined.
Vapor density (air=1):	No data available.
Specific Gravity:	> 1 (estimated)
Solubility(ies)	
Solubility in Water:	Negligible
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Autoignition Temperature:	No data available.

Decomposition Temperature:	Thermal stability not tested. Low stability hazard expected at normal operating temperatures.
Dynamic viscosity:	No data available.
Kinematic viscosity:	Not determined.
Explosive properties:	No data available.
Oxidizing properties:	No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity:	None known.
10.2 Chemical Stability:	Stable
10.3 Possibility of Hazardous Reactions:	None known.
10.4 Conditions to Avoid:	None at ambient temperatures.
10.5 Incompatible Materials:	Strong oxidizing agents.
10.6 Hazardous Decomposition Products:	Carbon Monoxide. Carbon Dioxide.

SECTION 11: Toxicological information

Information on likely routes of exposure

Inhalation:	None known.
Ingestion:	None known.
Skin contact:	Molten material will produce thermal burns.
Eye contact:	Molten material will produce thermal burns.

11.1 Information on toxicological effects

Acute toxicity

Oral Product: No data available.

Specified substance(s) copolyester No data available.

Dermal Product: No data available.

Specified substance(s) copolyester No data available.

Inhalation

Product: No data available.

Specified substance(s)
copolyester No data available.

Repeated dose toxicity

Product: No data available.

Specified substance(s)
copolyester No data available.

Skin Corrosion/Irritation:

Product: No data available.

Specified substance(s)
copolyester No data available.

Serious Eye Damage/Eye**Irritation:**

Product: No data available.

Specified substance(s)
copolyester No data available.

Respiratory or Skin**Sensitization:**

Product: No data available.

Specified substance(s)
copolyester No data available.

Mutagenicity**In vitro**

Product: No data available.

Specified substance(s)
copolyester No data available.

In vivo

Product: No data available.

Specified substance(s)
copolyester No data available.

Carcinogenicity

Product: No data available.

Reproductive toxicity**Toxicity to reproduction**

Product: No data available.

Developmental toxicity**Product:** No data available.**Specific Target Organ Toxicity - Single Exposure****Product:** No data available.**Specified substance(s)**
copolyester No data available.**Specific Target Organ Toxicity - Repeated Exposure****Product:** No data available.**Specified substance(s)**
copolyester No data available.**Aspiration Hazard****Product:** No data available.**Specified substance(s)**
copolyester No data available.**Other Adverse Effects:** No data available.**SECTION 12: Ecological information****12.1 Toxicity****Acute toxicity****Fish****Product:** No data available.**Specified substance(s)**
copolyester No data available.**Aquatic Invertebrates****Product:** No data available.**Specified substance(s)**
copolyester No data available.**Chronic Toxicity****Fish****Product:** No data available.**Specified substance(s)**
copolyester No data available.

Aquatic Invertebrates

Product: No data available.

Specified substance(s)

copolyester No data available.

Toxicity to Aquatic Plants

Product: No data available.

Specified substance(s)

copolyester No data available.

12.2 Persistence and Degradability

Biodegradation

Product: No data available.

Specified substance(s)

copolyester No data available.

Biological Oxygen Demand:

Product No data available.

Specified substance(s)

copolyester No data available.

Chemical Oxygen Demand:

Product No data available.

Specified substance(s)

copolyester No data available.

BOD/COD Ratio

Product No data available.

Specified substance(s)

copolyester No data available.

12.3 Bioaccumulative Potential

Product: No data available.

Specified substance(s)

copolyester No data available.

12.4 Mobility in Soil:

No data available.

Known or predicted distribution to environmental compartments

copolyester No data available.

12.5 Results of PBT and vPvB assessment:

No data available.

copolyester No data available.

12.6 Other Adverse Effects: No data available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

General information: The generation of waste should be avoided or minimized wherever possible. Comply with requirements of waste disposal legislation and any local authority requirements.

Disposal methods: Dispose of waste and residues in accordance with local authority requirements. Incinerate.

European Waste Codes

Waste codes should be assigned by the user based on the application for which the product was used. According to the European Waste Catalogue, Waste Codes are not product specific, but application specific.

SECTION 14: Transport information

Important Note: Shipping descriptions may vary based on mode of transport, quantities, package size, and/or origin and destination. Consult your company's Hazardous Materials/Dangerous Goods expert for information specific to your situation.

ADR/RID

Class not regulated

IMDG - International Maritime Dangerous Goods Code

Class not regulated

IATA

Class not regulated

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture.:

TSCA (US Toxic Substances Control Act): All components of this product are listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

ECL (Korean Toxic Substances Control Act): All components are listed on the Korean inventory or are covered by a polymer exemption. Imports may be restricted. Please contact Eastman Chemical Company, Product Safety and Health, for import details.

Inventory of Existing Chemical Substances in China: A component of this product is approved for Eastman under a polymer exemption for China. Please contact Eastman for details on imports.

15.2 Chemical safety assessment: None.

SECTION 16: Other information

Revision Information: Not relevant.

Key literature references and sources for data: No data available.

Wording of the R-phrases and H-statements in section 2 and 3: NOT CLASS = Not classified.

Training information: No data available.

Issue Date: 05.10.2015

SDS No.:

Disclaimer: This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.